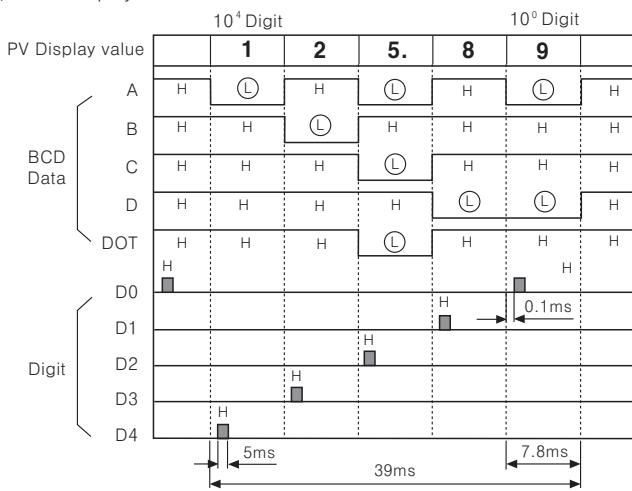


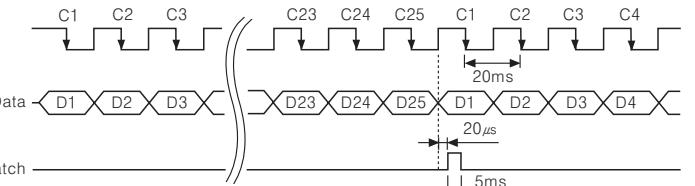
3. BCD Dynamic output
 ①Output : Display value
 ②Output signal : BCD Data(A, B, C, D) ← A : Lowest bit, D : Highest bit
 Digit Data(D0, D1, D2, D3, D4) ← D0 : Lowest digit, D4 : Highest digit
 ③Output type : NPN Open Collector
 ④Rated load voltage : 12~24VDC
 ⑤Max. load current : 20mA

Ex) When display value is 125.89

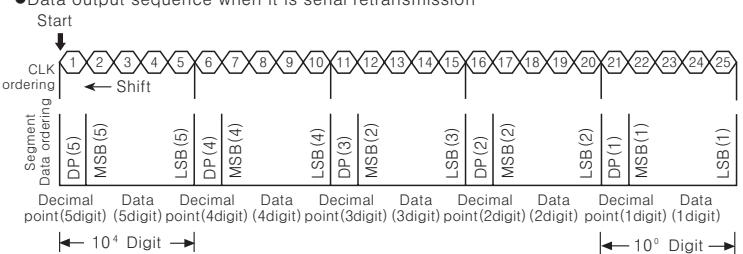


4. Low speed serial output
 ①Output : Display value
 ②Output signal : CLK, Data, Latch
 ③CLK cycle : 50Hz
 ④Output CLK bit : 25 bit
 ⑤Output Data bit : 25 bit
 ⑥Output form: NPN Open Collector
 ⑦Rated load voltage : 12~24VDC
 ⑧Max. load current : 20mA

● Serial retransmission time diagram



● Data output sequence when it is serial retransmission

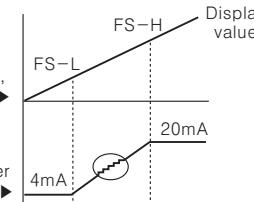


5. PV retransmission output(4~20mAADC)

- ①Application : To transmit the measured value
 ②Function :
 This function is to transmit 4~20mAADC converted from measured display value between High limit output(FS-H) and Low limit(FS-L).
 ③Range of High/Low limit output setting
 • High limit setting range(FS-H):From min. to max within range of measurement
 • Low limit setting range(FS-L):From min. to max within range of measurement (FS-H should be over "1" bigger than FS-L)
 ④Resistive load : Max. 600Ω
 ⑤Resolution : 8000 division

If set FS-L and FS-H in certain section, the output will be 4~20mAADC.

Resolution between FS-L and FS-H is 8000, therefore if display value is narrower than 8,000 the resolution will be low.



6. RS485 communication output

- ①Address : 0 ~ 99 address(32 channel)
 ②Retransmission speed(Baud rate) : 2400/4800/9600 bps
 ③Retransmission code : ASCII
 ④Parity Bit : No
 ⑤Data Bit : 8 Bit
 ⑥Stop Bit : 1 Bit
 ⑦Communication items
 • MP5W → PC : Comparative value of each bank data, Prescale value and Peak value, RESET control
 • MP5W → PC : Comparative value of each bank data, Prescale value and Peak value, Display value

■ Operation mode

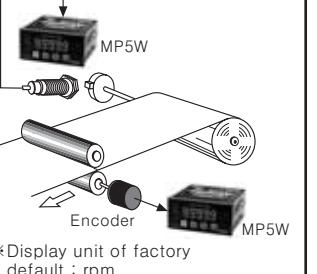
- Select operation mode from **Mode** of Parameter 1 group.
- There are 13 kinds of operation mode in this unit.

○ Mode F1(Frequency/Number of revolution/Speed)

This mode is to display calculated frequency or number of revolution, speed by measuring frequency of Input A,
 1)Frequency(Hz) = $f \times \alpha$ ($\alpha = 1[\text{sec}]$)
 2)Number of revolution(rpm) = $f \times \alpha$ ($\alpha = 60[\text{sec}]$)
 3)Speed(m/min) = $f \times \alpha$ ($\alpha = 60[\text{sec}]$)
 *L = The length of conveyor moved for 1 pulse cycle[m]

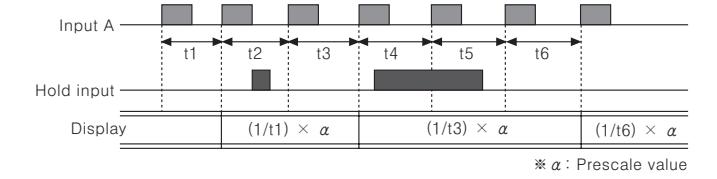
● Display value and display unit

Display value	Display unit	α (Prescale value)
Frequency	Hz	1
	kHz	0.001
Number of revolution	rps	1
	rpm	60
Speed	mm / sec	1,000L
	cm / sec	100L
	m / sec	L
	m / min	60L
	km / hour	3.6L



*Display unit of factory default : rpm

● Time chart

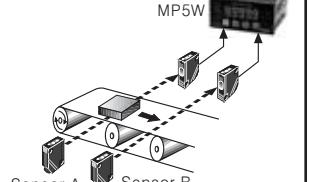


○ Mode F2(Passing speed)

It displays the passing speed between ON of input A and ON of input B.
 Passing speed(V) = $f \times \alpha$ ($\alpha = L[\text{m}]$)
 *f : This is reciprocal number of the time between ON of input A and ON of input B
 L : The distance between input A and input B[m]

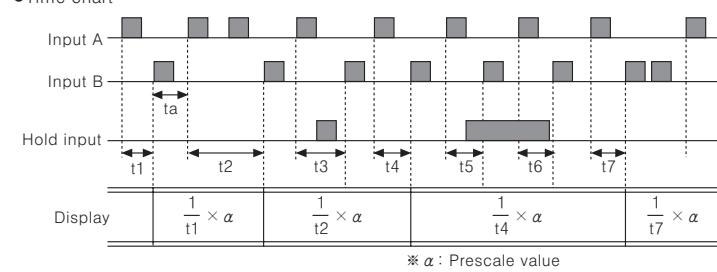
● Display value and display unit

Display value	Display unit	α (Prescale value)
Passing speed	mm / sec	1,000L
	cm / sec	100L
	m / sec	L
	m / min	60L
	km / hour	3.6L



* α : Prescale value

● Time chart



○ Mode F3(Cycle)

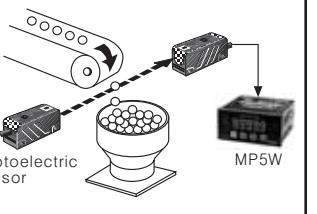
It displays the time from when input A is ON to the next ON of input A.

Cycle(T) = t

*t : Measurement time[sec]

● Display value and display unit

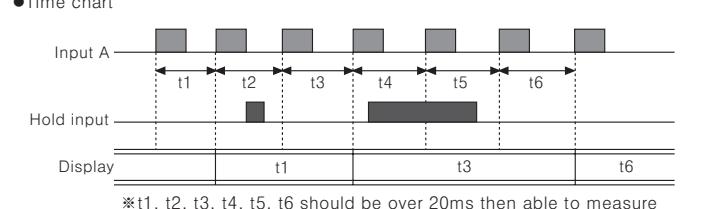
Display value	Display unit	SEC	MIN
Cycle		999.99sec.	999.99min.
		9999.9sec.	9999.9min.
		99hour 59.sec.	99hour 59min.
		9hour 59min. 59sec.	99hour 59min.
		99999sec.	99999min.



*Set the display unit at the **t_{unit}**(Time unit) of Parameter 2.

*Display unit of factory default : 999.99sec.

● Time chart



○ Mode F4(Passing time)

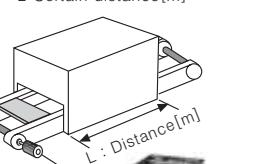
It displays the passing time of certain distance as measuring the time between ON and the next ON of Input A.

$$\text{Passing time[sec]} = t \times \alpha = \frac{L[\text{m}]}{\text{Moving distance within 1pulse cycle[m]}}$$

*t:Measurement time[sec]
 L:Certain distance[m]

● Display value and display unit

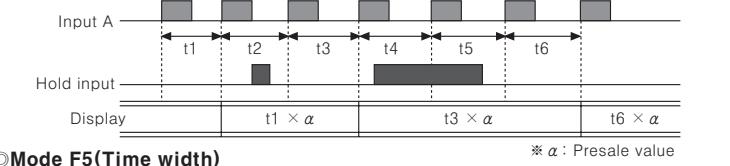
Display value	Display unit	SEC	MIN
Passing time		999.99sec.	999.99min.
		9999.9sec.	9999.9min.
		99hour 59.sec.	99hour 59min.
		9hour 59min. 59sec.	99hour 59min.
		99999sec.	99999min.



*Display unit of factory default : 999.99sec.

*Set the display unit at the **t_{unit}**(Time unit) of Parameter 2.

● Time chart



* α : Presale value

○ Mode F8(Error ratio)

It displays how many percentage(%) faster or late of Input B against Input A.

$$\text{Absolute rate} = \frac{\text{Input B}-\text{Input A}}{\text{Input A}} \times 100\%$$

Error rate = $\frac{\text{Frequency of input B}[Hz] \times B\alpha}{\text{Frequency of input A}[Hz] \times A\alpha} - \frac{\text{Frequency of input A}[Hz] \times A\alpha}{\text{Frequency of input B}[Hz] \times B\alpha} \times 100\%$

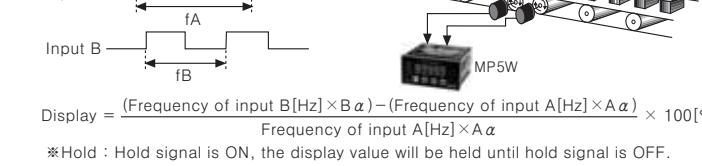
● Display value and display unit

Display value	Display unit	%
Aα	Bα	*Aα : Prescale value of input A Bα : Prescale value of input B

Conveyer A

Conveyer B

MP5W



*Hold : Hold signal is ON, the display value will be held until hold signal is OFF.

○ Mode F9(Density)

It displays the density rate of input B against total sum of input A and input B.

$$\text{Density} = \frac{\text{Input B}}{\text{Input A} + \text{Input B}} \times 100\%$$

Density = $\frac{\text{Frequency of input A}[Hz] \times A\alpha}{(\text{Frequency of input A}[Hz] \times A\alpha) + (\text{Frequency of input B}[Hz] \times B\alpha)} \times 100\%$

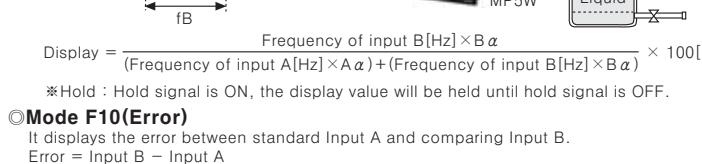
● Display value and display unit

Display value	Display unit	%
Aα	Bα	*Aα : Prescale value of input A Bα : Prescale value of input B

Motor

Stamp

MP5W



*Hold : Hold signal is ON, the display value will be held until hold signal is OFF.

○ Mode F10(Error)

It displays the error between standard Input A and comparing Input B.

$$\text{Error} = \text{Input B} - \text{Input A}$$

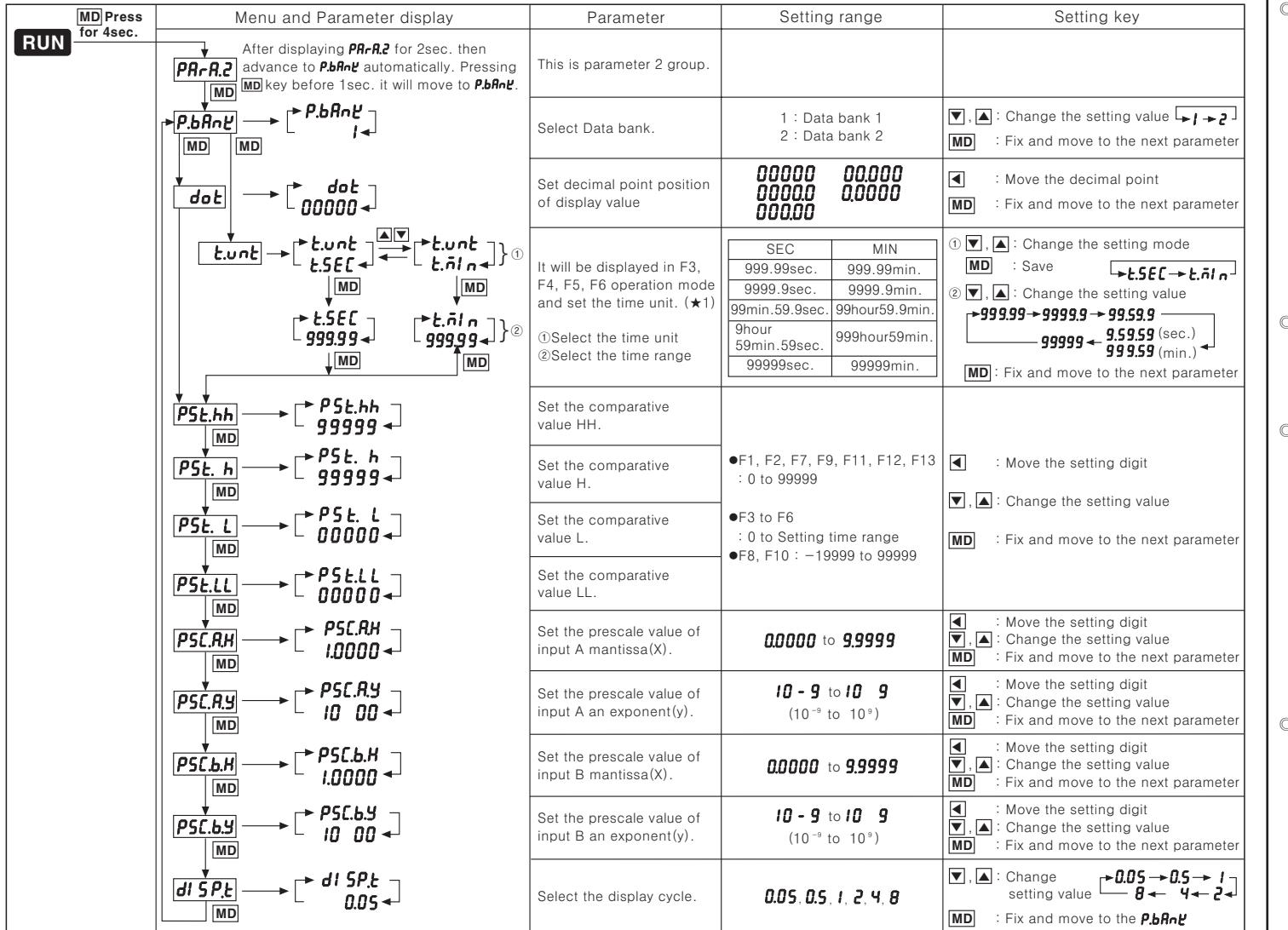
Error = $(\text{Frequency of input B}[Hz] \times B\alpha) - (\text{Frequency of input A}[Hz] \times A\alpha)$

● Display value and display unit

Display value	Display unit	%

<tbl_r cells="

●Parameter 2 group



*It will enter into parameter 2 if pressing MD key for 4sec in RUN mode

*(★1)It will be displayed in F3, F4, F5, F6 operation mode only and enable to select the time until as sec.[t.SEC] or min.[t.hIn] in t.unT parameter.

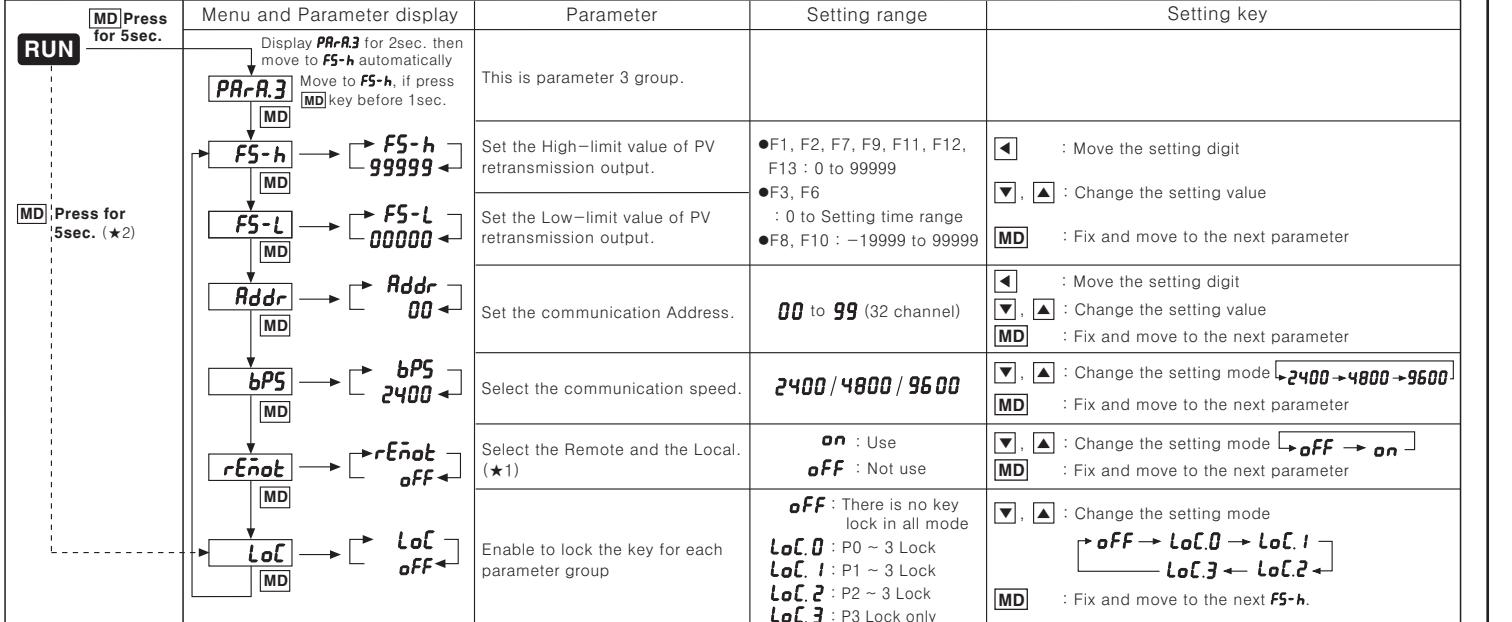
Select the time range after selecting the time unit as sec.[t.SEC] or min.[t.hIn].

*If press MD key for over 2 sec. in every setting mode, data will be set and return to RUN.

*When enter into the parameter 2 group, the parameter name and data value will flicker by cycle(1sec.). Then to move the setting digit by □ key and change the setting value by ▼ ▲ key.

*The fixed data value set by user in each parameter will flicker by cycle(1sec.) and move to the next parameter by pressing MD key.

●Parameter 3 group



*It will enter into parameter 3 if pressing MD key for 5sec. in RUN mode.

*(★1)It is enable to set the remote or local function in communication output type. When select the remote[rEnot] function, the front keys are disabled.

*(★2)Pressing MD key at parameter 3, it will enter into FS-h or Addr(option function), LoC(indication type only).

*If press MD key for over 2 sec. in every setting mode, data will be set and return to RUN.

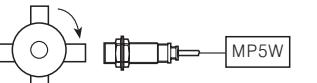
*When entering into the parameter 3 group, the parameter name and data value will flicker by cycle(1sec.). Then move the setting digit by □ key and change the setting value by ▼ ▲ key.

*The fixed data value by user in each parameter will flicker by cycle(1sec.) and move to the next parameter by pressing MD key.

■ Function

○Prescale function

This prescale function allows you to multiply the number of pulse or pulse length by a variable($X \times 10^y$) then display a specific unit or a certain double number. It will display frequency or RPM from prescale value(α) by measuring the input A frequency. For example, the prescale value when need to display the RPM as below.



$$\begin{aligned} \text{RPM} &= f \times \alpha \\ &= f \times 60 \times 1/N \\ &= f \times 60 \times 1/4 \\ &= f \times 60 \times 0.25 \\ &= f \times 15 (\alpha=15) \end{aligned}$$

*f:Input pulse(Frequency) per sec. * α :Prescale value

*N:Pulse number per 1 revolution

●How to set prescale value($\alpha=15$)

Set prescale value separating as a mantissa(X) and an exponent(Y) at PSC.RH, PSC.RY(or PSC.b.H, PSC.b.Y). For example, prescale value($\alpha=15$, a mantissa(X):1.5000, an exponent(Y):01. Or if set α value as PSC.RH=0.1500, PSC.RY=02 then also get the same display value.

○Monitoring function

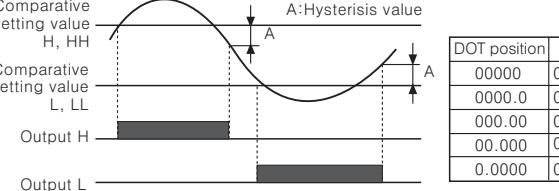
This function is to save High Peak value(h.PEAK) or Low Peak value(l.PEAK) against display value.

●User can check saved value in Parameter 0 group. And High Peak value(h.PEAK) or Low Peak value(l.PEAK) will be continuously saved during checking.

●See Parameter 0 for Reset.

○Hysteresis function

Set the Hysteresis value(A) for comparative setting value in order to prevent unstable operation due to output going ON/OFF frequently.



DOT position	Setting range
00000	0000 to 9999
0000.0	000.0 to 999.9
000.00	00.00 to 99.99
0.0000	0.000 to 9.999
0.0000	0.000 to 0.9999

*You are able to set "0", but when set "0", the actual operation will be as "1".

*The initial setting value is 0001.

*You are able to set in the Parameter 1 group.

○Monitoring delay time function

This function is for the stable control to limit L, LL outputs until certain output is come or to limit all outputs while the equipment is reaching a stable status against various change of input such as the starting current when the motor is running after power on. There are the starting correction timer function and comparative output limit function in the monitoring delay function.

●The starting correction timer function

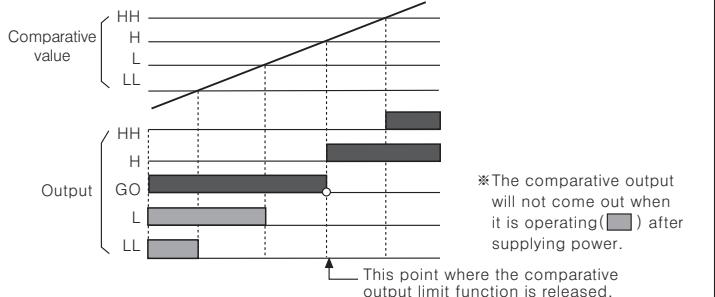
This function is to make the output not come out during the setting time. (Time setting range 0.0 to 99.9sec.)

●Comparative output limit function(LL,L output limit function)

Applicable output mode: S,B,F mode(See [Output mode])

This function is to limit the LL, L output before H or HH output.

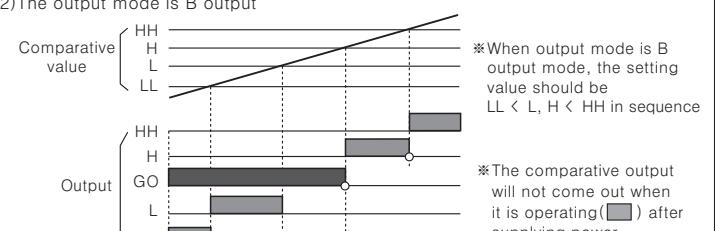
1)The output mode is S output mode



*The comparative output will not come out when it is operating(■) after supplying power.

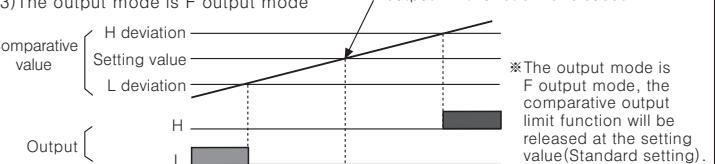
*When the output mode is S output mode, the setting value of HH, H, L, LL are not effected by each other. Therefore HH value may be equal or lower than LL value.

2)The output mode is B output



*When output mode is B output mode, the setting value should be LL < L < HH in sequence
*The comparative output will not come out when it is operating(■) after supplying power.

3)The output mode is F output mode



*The output mode is F output mode, the comparative output limit function will be released at the setting value(Standard setting).

○Auto-Zero time setting function

When you know the interval of input signal, Auto-zero time should be set as a little bit longer than that interval of input signal. If there is no pulse input within setting time(Auto-zero time), it regards as the input signal is cut off then make the value as "00000" forcibly. Note that the Auto-zero time setting should be longer than the narrowest interval of input pulse. Otherwise it may be difficult to make the display

●Auto-zero time setting range(0.1 to 999.9sec)

●When the display value is "00000", each output will respond to how it was programmed for "0".

○Lock setting function

This function is to set the enable or disable of each Parameter and mode changes in MP5W.

●Off : No lock function

●LoC 0 : P0 to P3 Lock(LOCK from Parameter 0 to Parameter 3)

●LoC 1 : P1 to P3 Lock(LOCK from Parameter 1 to Parameter 3)

●LoC 2 : P2 to P3 Lock(LOCK Parameter 2 to Parameter 3)

●LoC 3 : P3 Lock(LOCK Parameter 3 only)

○Inner hardware Lock setting function

This function is to lock LoC in Parameter 3 group by Inner hardware Lock function in order to prevent wrong setting.

●h1(Hardware Lock1) : Enable to check the LoC parameter only in parameter 3 group. But it is not possible to change the parameter.

h2(Hardware Lock2) : Disable to check and change the LoC parameter in parameter 3 group.

●It is possible to lock or unlock after supplied power in Inner hardware Lock setting.

○Display cycle selection function

This function is to change the display cycle in range of 0.05/0.5/1/2/4/8 sec., and displays the average value of measuring value for the setting cycle.

○Time unit selection function

Enable to display PV value with firmed time unit in range of various time.

●Time unit selection function can be set in parameter 2 group.

●Applicable mode : Mode 3 to 6

*There is no DOT setting mode when set the time unit display function.

SEC	MIN
999.99sec.	999.99min.
999.9sec.	999.9min.
99min.59sec.	99hour59.9min.
9hour59min.59sec.	99hour59min.
9999sec.	9999min.

○Data Bank switching function

This function is to use the values by switching Data Bank 1, 2 after registering comparative setting value and prescale value into Data Bank1 and Data Bank2.

●When the 3 and 5 terminals are open circuited, the comparative value and prescale of Data Bank 1 will be used.

●When the 3 and 5 terminals are short-circuited, the comparative value and prescale of Data Bank 2 will be used.

●After selecting the Data Bank for saving the comparative setting value and prescale value, set the comparative setting value and prescale value then it will be saved at Data Bank.

○Factory default

●Parameter 3 group ●Parameter 2 group

●Parameter 1 group

Mode	Setting value	Mode	Setting value
PbAnE	I PSt.LLL 00000	Mode	Setting value
FS-h	99999	dot</	